

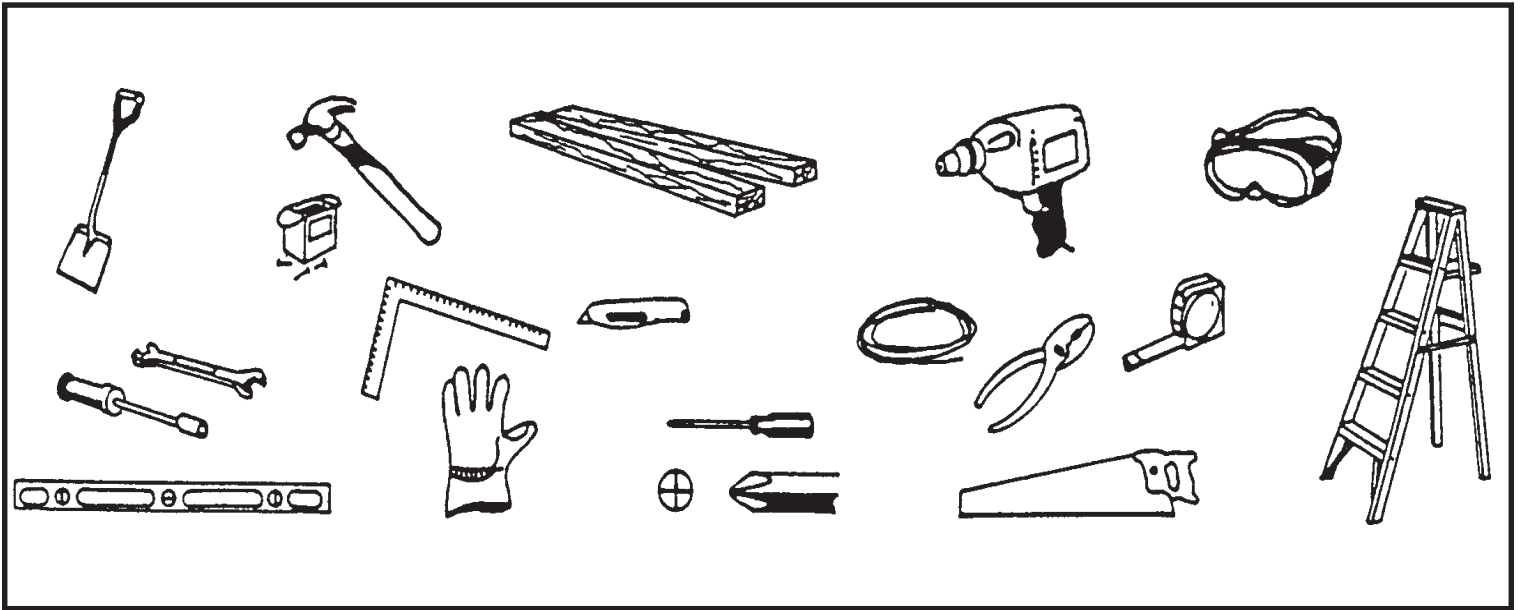


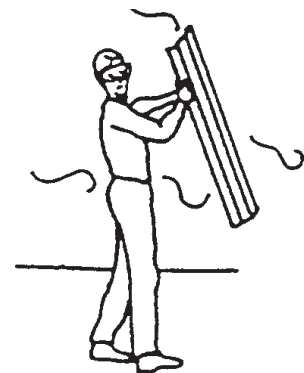
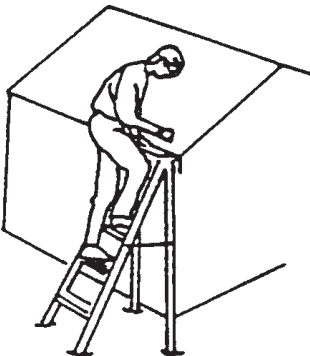
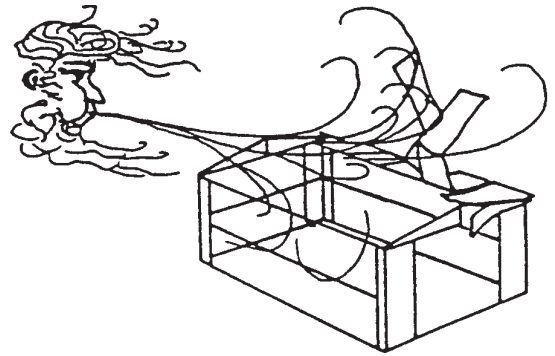
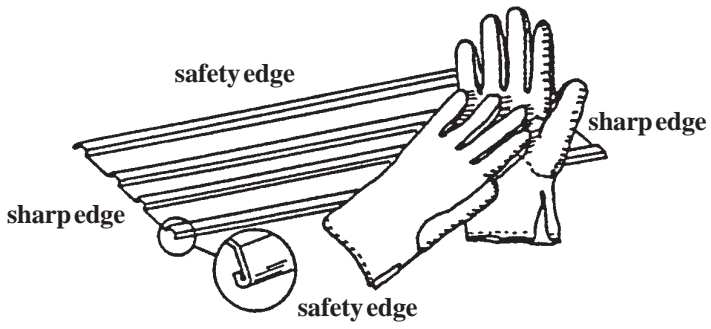
Frame Kit Arrow Anchoring Kit

: Arrow Floor

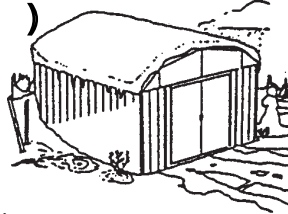
12.

: 8 (495) 966-23-86

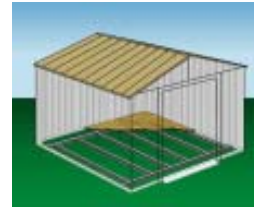






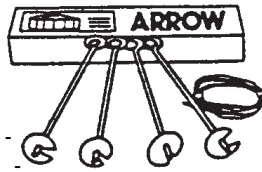


50%.



FB47410, FB5465, FB106-A  
FB109-A FB1014-A

4



, 18

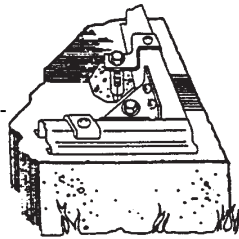
4

3,0 x 2,6

2

100

101



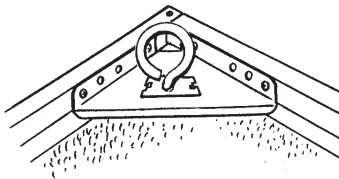
3,0



113

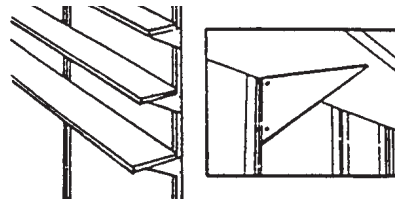
1/4

600

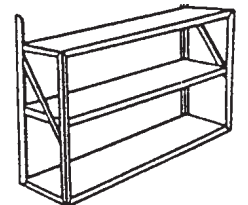


4

100



SS404



SS900-

( 64,8 )

20,3 30,5

• 3

38



ÝÒÀ

ÑÒΘÀÍÈÖÀ

ÎÑÒÀÂËÁÌ

ÏÓÑÒÎÉ

ÑÏÄÖÈÀËÛÏ



### ΙΝΠΑΑΙΕΑ ΑΕΒ ΑΑΘΑΑΙ ΝΟΘΙΑΙΕΒ



### ΑΑΘΕΑΙΟ 1: ΕΠΠΕΑΕΟ ΑΕΒ ΙΝΠΑΑΙΕΒ ΙΟ ΑRROW

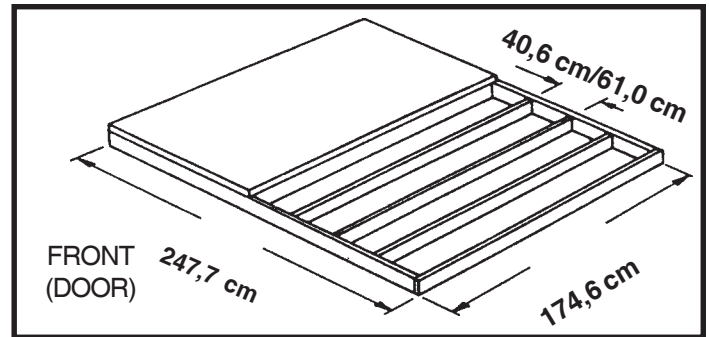
( No. FB106-A or 68381-A)

ARROW

- 1) ARROW
- 2) ARROW

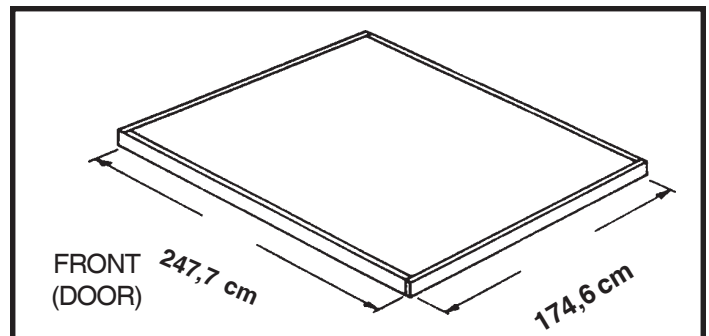
### ΑΑΘΕΑΙΟ 2: ΑΑΘΑΑΒΙΑΒ ΤΕΑΘΟΙΘΙΑ

38 x 89  
 15,5 1220 x 2440  
 6-7



### ΑΑΘΕΑΙΟ 3: ΑΑΘΙΑΒ ΤΕΕΘΑ

10,2



# ÓΝΟΑΪΑÈÀ ÀÍÈΔΪÀ

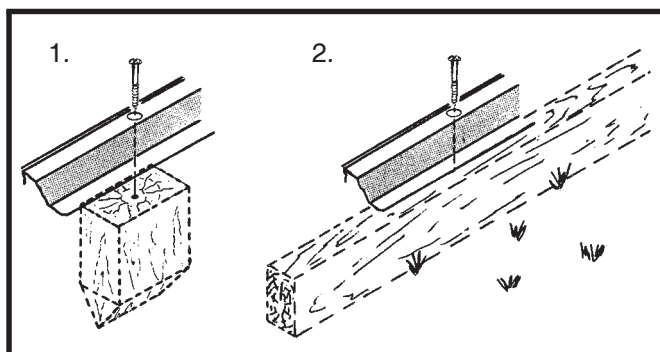
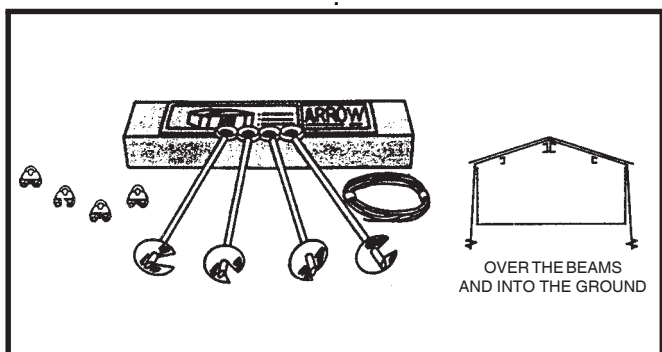
A10

## ÈΔΑΪΕΑΪÈÀ ÀÍÈΔΪÀÈ ÇÀ ÌÈÇ ÇΑΑΪÈÈ

### ÓΝΟΑΪΑÈÀ ÀÍÈΔΪÀ ÈΔÈÇΑΪΑÈÒÈÈÈ ΠΪΝÈΑ ΠÈΠÈ ÑΑΪÈÈÈ ÇΑΑΪÈÈ

ARROW: ( AK4 60298) / .

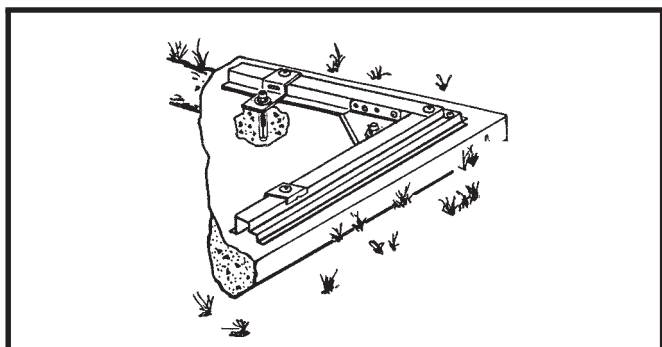
: 4



ARROW: ( AK100 68383)

ARROW.

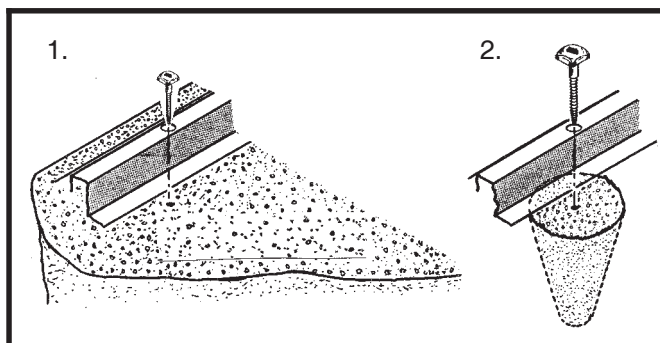
6



1. (6 x 51 ) .

2.

6 x 152



# ΕΙΠΙΕΑΕΟΟΡΥΕΑ

B11hw



**65103**  
#8-32 Hex Nut (105)



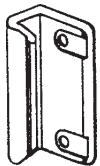
**65900A**  
#10Bx1/2" (13 mm)  
Black Screw (8)  
(Packed with Screws)



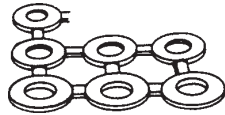
**65923**  
#8-32x3/8" (10 mm)  
Bolt (105)



**65004**  
#8Ax5/16" (8 mm)  
Screw (266)



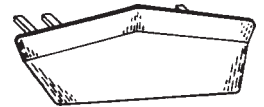
**66045**  
Handle (2)



**66646**  
Washer (279)  
(8 sheets of 40)



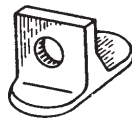
**65109**  
#8-32 Acorn Nut (6)  
(Packed with Screws)



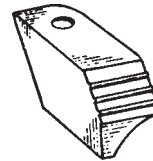
**67468**  
Peak Cap (2)  
(Arrow Logo)



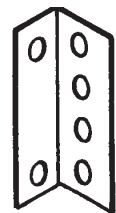
**66769**  
Door Slide (4)



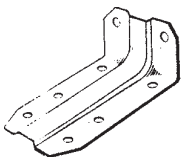
**66382**  
Lower Door Guide (4)



**66183**  
Roof Trim Cap  
(2 right & 2 left)



**7916**  
Roof Beam Bracket (4)



**6228**  
Track Support (2)



**66029**  
Plug (2)  
(Packed with Screws)



**67293**  
Weather Stripping (1)

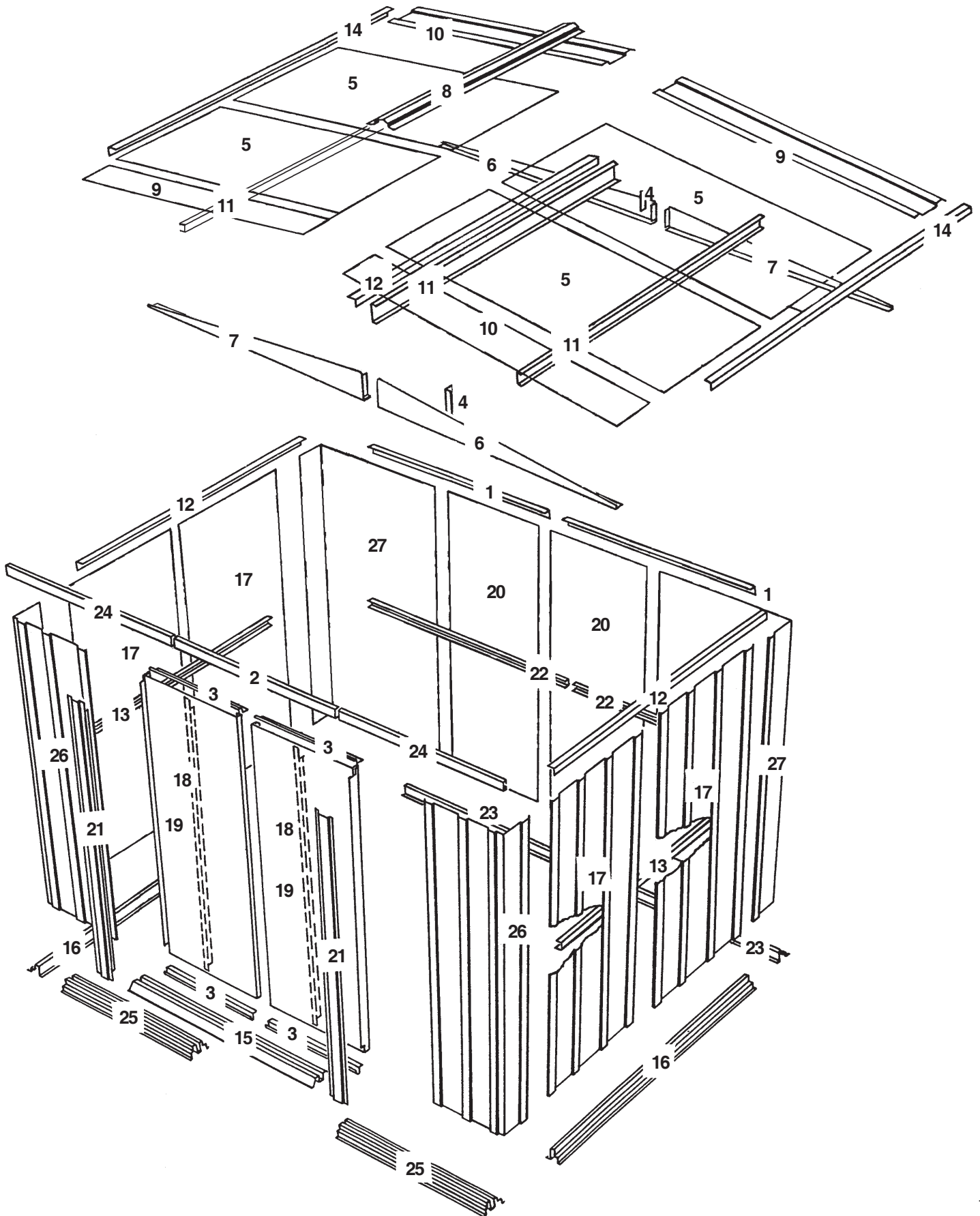
# ÏÄÐÅ×ÁÍÛ ÝËÄÌÁÍÒÏÄ

B12

Assembly Key No.	Part Number	Part Description	Quantity in Carton	Check List
1	6615		2	
2	6617		1	
3	10498		4	
4	6658		2	
5	7875		4	
6	7906		2	
7	7907		2	
8	8461		1	
9	8466	( .)	2	
10	8467	( .)	2	
11	8474		3	
12	8476		3	
13	9920		2	
14	8482		2	
15	8941		1	
16	8946		2	
17	8995		4	
18	9355		2	
19	10488		2	
20	9363	Ñòáííàäý ïàíáëü	4	
21	9900		2	
22	9924		2	
23	9377		2	
24	9378		2	
25	9379		2	
26	9380		2	
27	9384	-	]2	

# Assembly by Key No.

B13



# 1

- 8941 Ramp (1)
- 9379 Front Floor Frame (2)
- 9377 Rear Floor Frame (2)

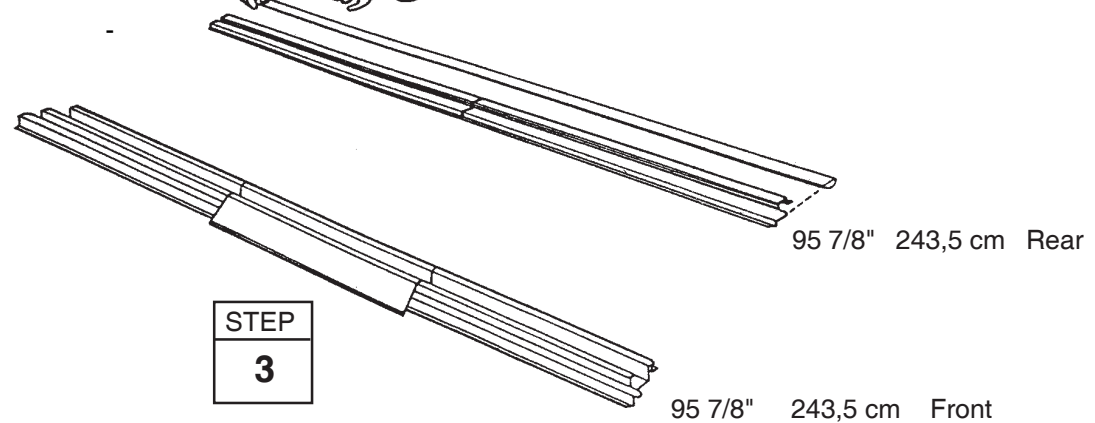
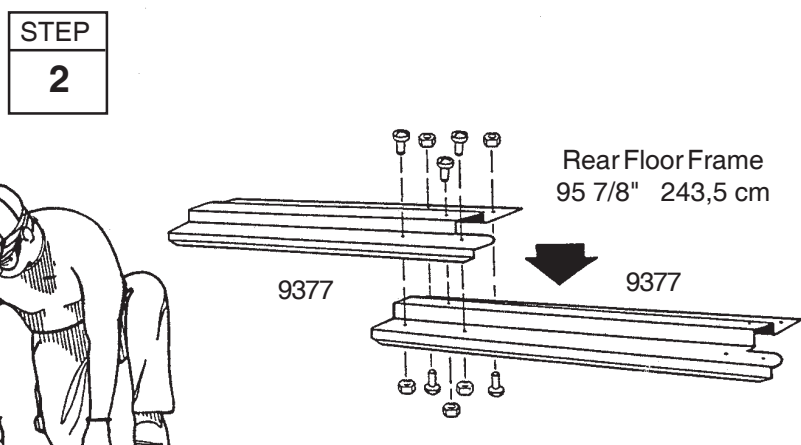
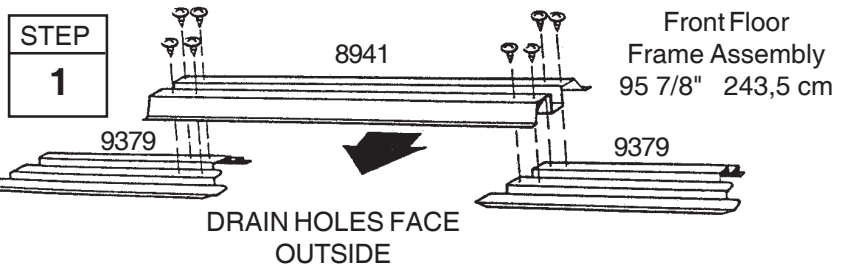
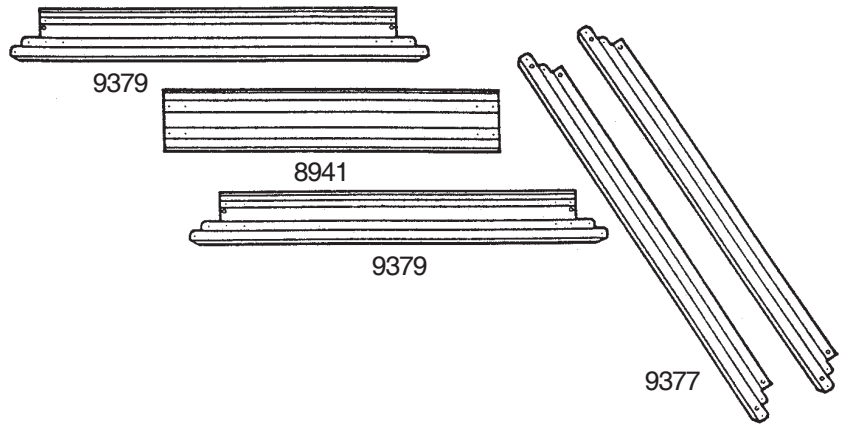
B14hw



(8)



(5)



1

8-

2.

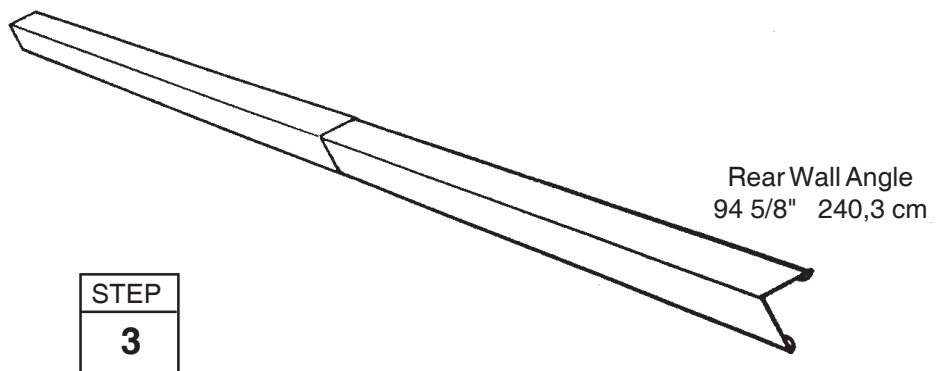
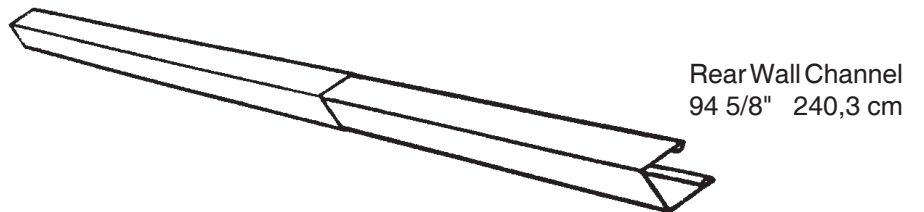
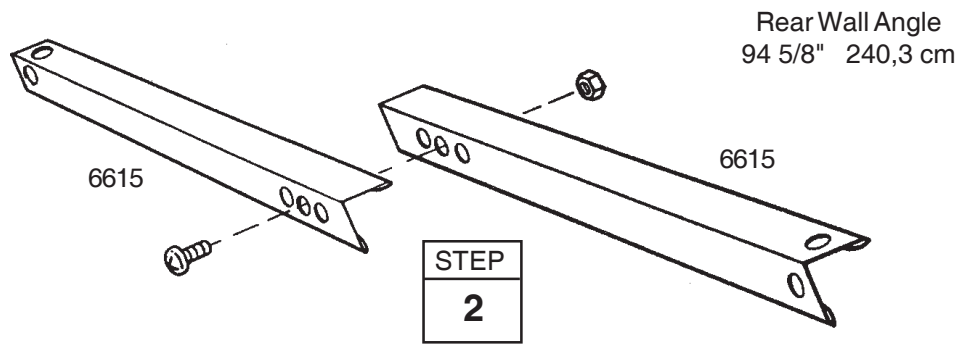
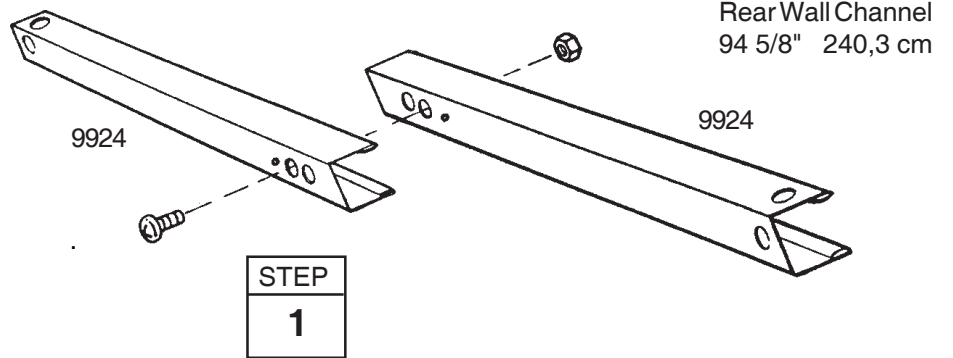
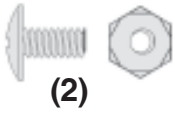
3

# ØÄÃ 2

B15hw

● Íáíáõîäèìúå ÷-åñòè ●  
Ñîäëèíáíèå ðåååð æåñòèêîñòè

- 6615 Rear Wall Angle (2)
- 9924 Rear Wall Channel (2)



# ØÃ 3

B16hw

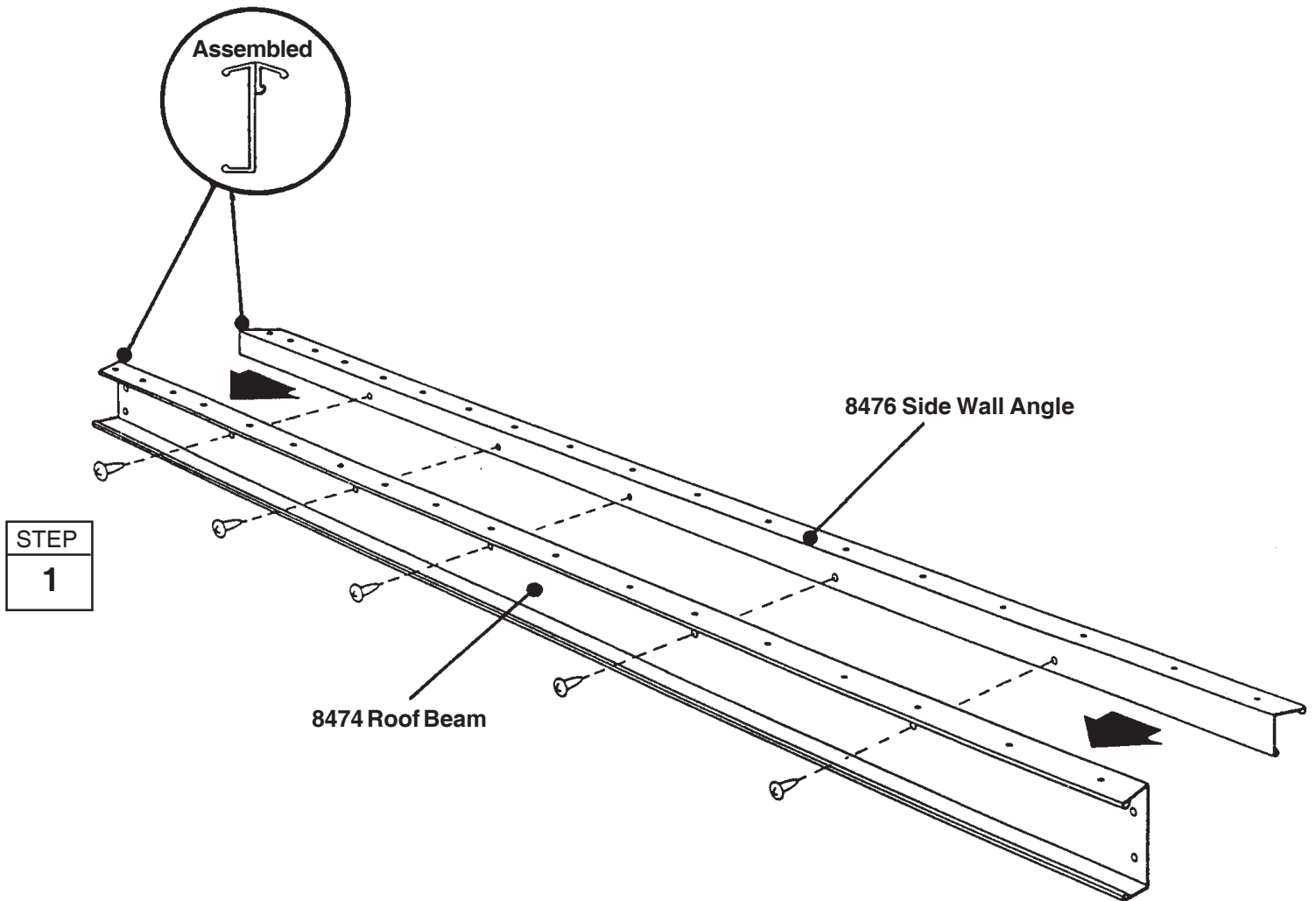
● Íáíáõîäèìûå ÷-àñòè ●  
Ñáíðêà ñòðîèèè

- 8474 Roof Beam (1)
- 8476 Side Wall Angle (1)



(10)

10-





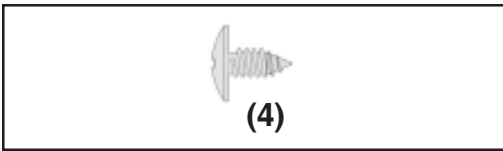
# ØÄÃ 4

B17hw

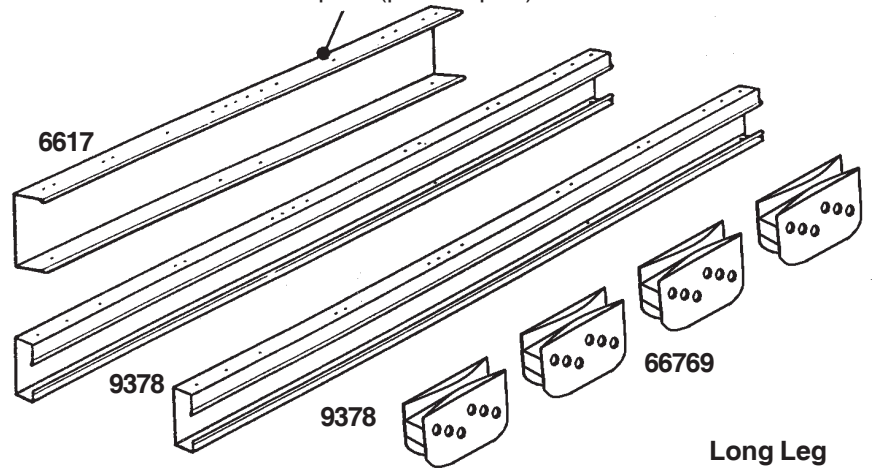
● Íáíáóíäèìúå ÷ àñòè ●

- 6617 Door Track Splice (1)
- 9378 Door Track (2)

## Ñáíðèà äâáóíúõ íàíðàäëÿðùèõ



**NOTE:**  
Door Track Splice (painted part)



1

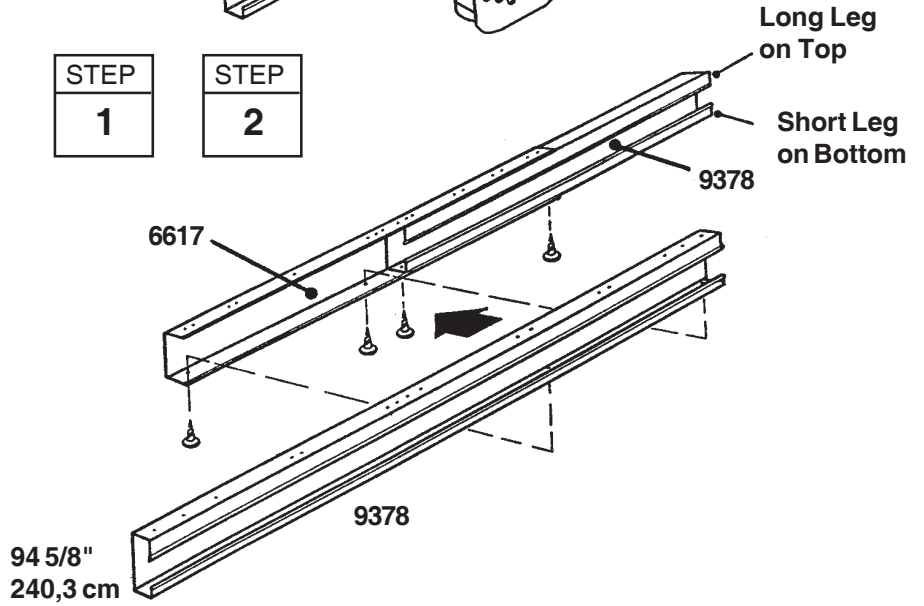
STEP
1

STEP
2

2

3

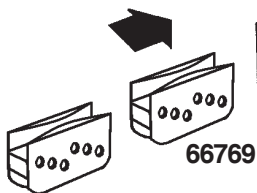
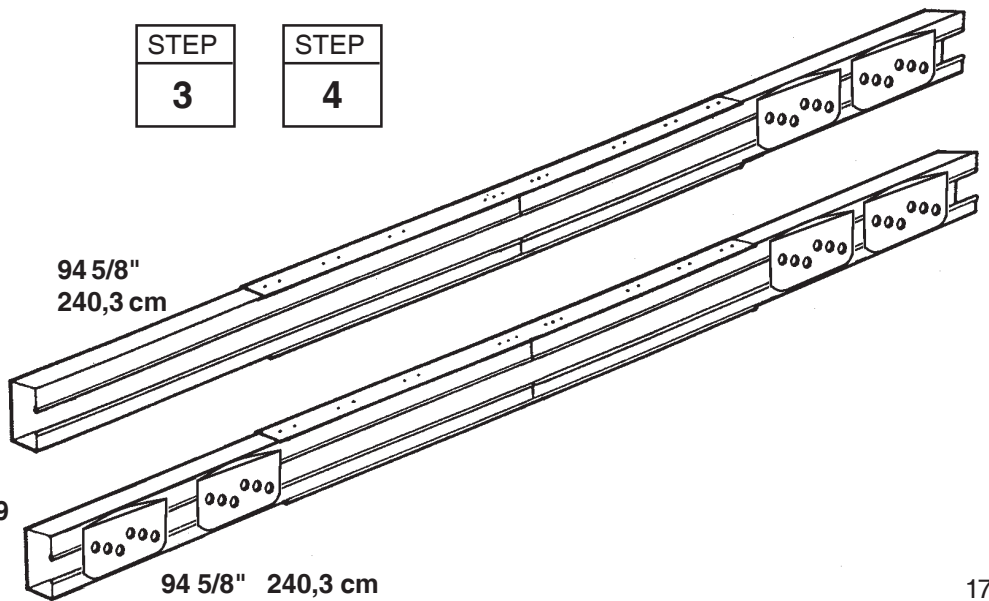
4



STEP
3

STEP
4

94 5/8"  
240,3 cm



94 5/8" 240,3 cm

# Ø 5

B18hw

● Íáíáóíäèìúå ÷-àñòè ●

## Đà à ì ì è à

- Front Floor Assembly (1)
- 8946 Side Floor Frame (2)
- Rear Floor Assembly (1)

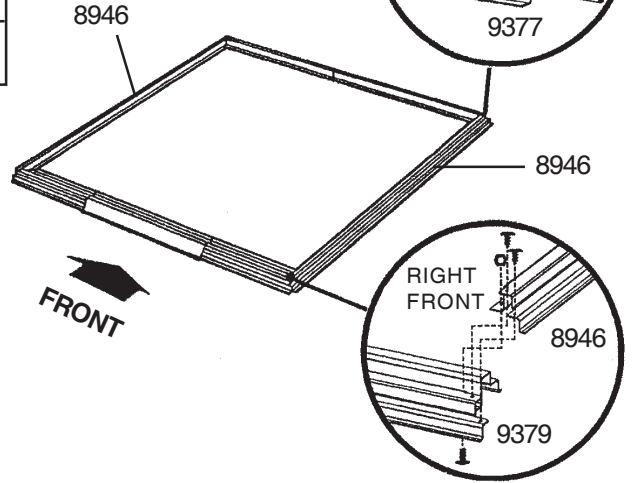


(8)



(2)

STEP  
1

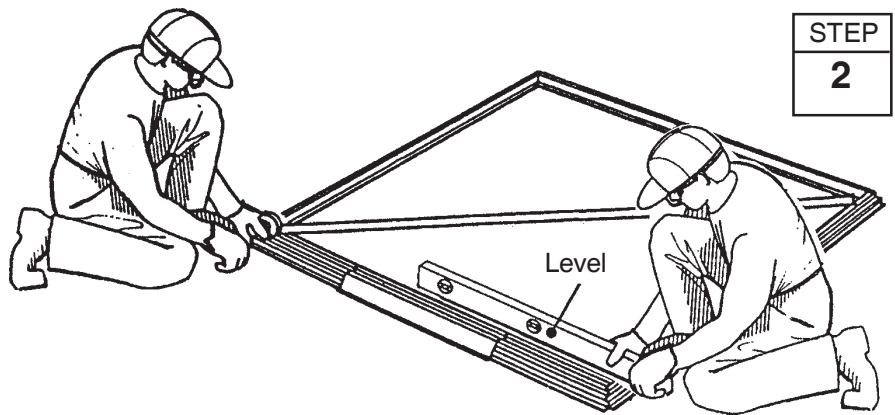


1

2



STEP  
2



# Ø 6

1291bw

• Íáíáóíáèìúá ÷ àñòè •

## Óãëû çääìèÿ

- 9380 Front Corner Panel (2)
- 9384 Rear Corner Panel (2)



CORRECT

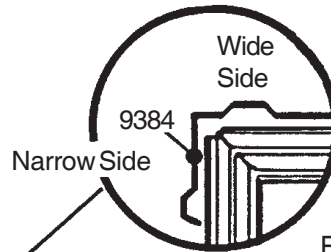


INCORRECT

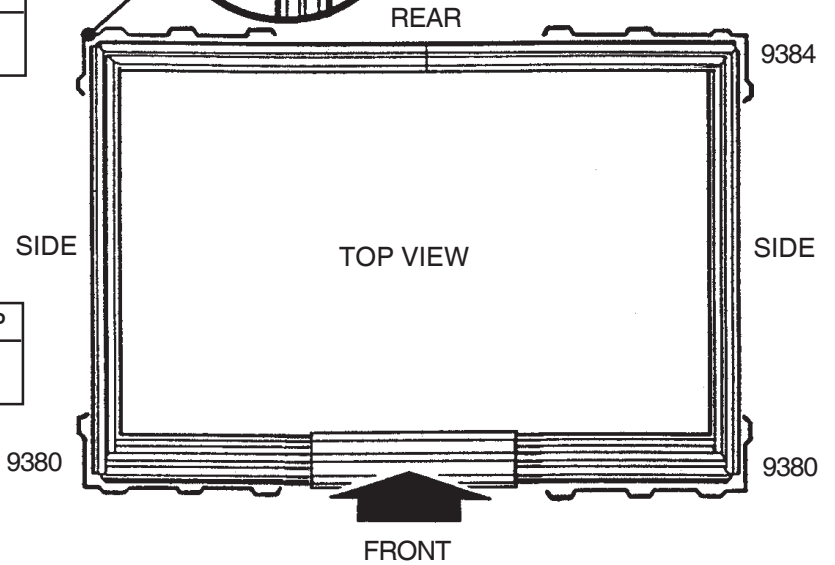
1

2

3.

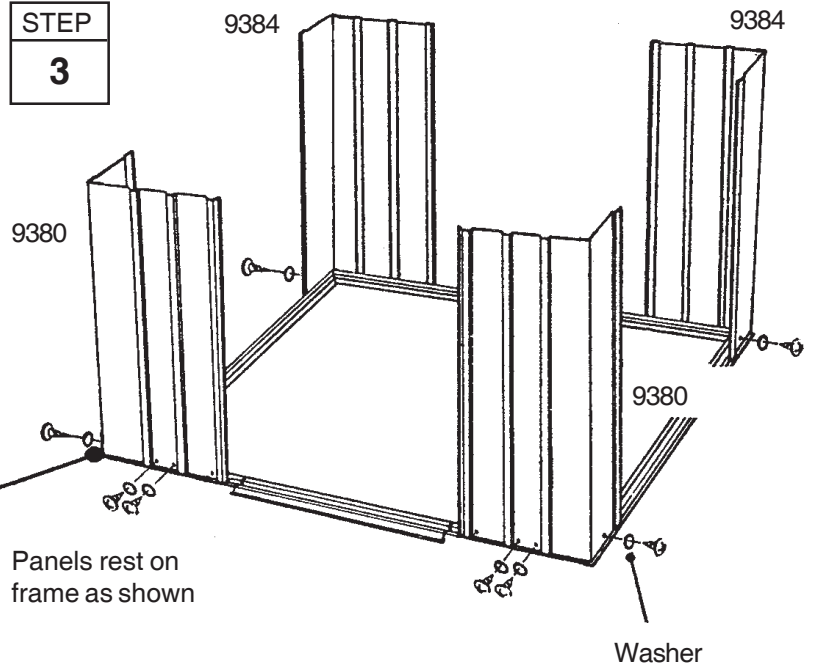


STEP 1



STEP 2

STEP 3



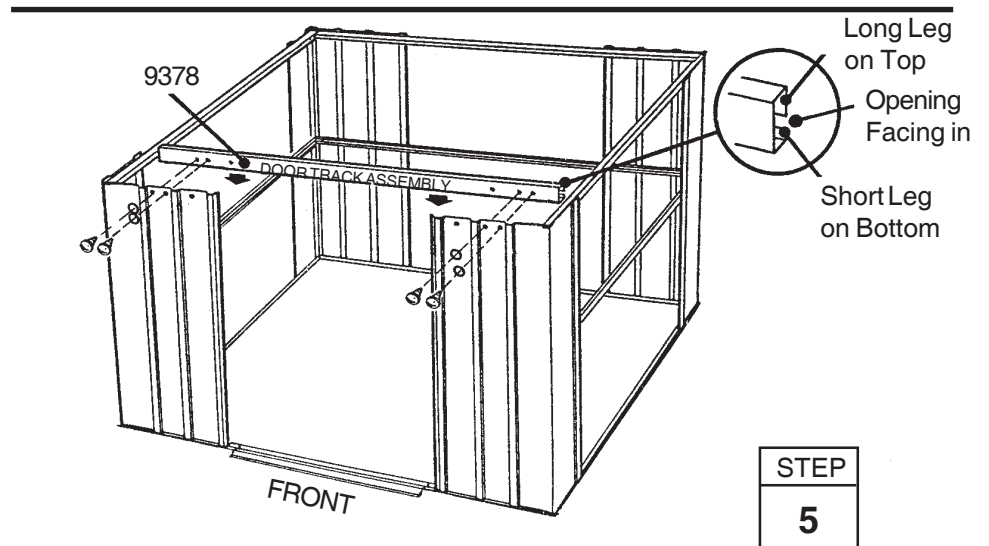
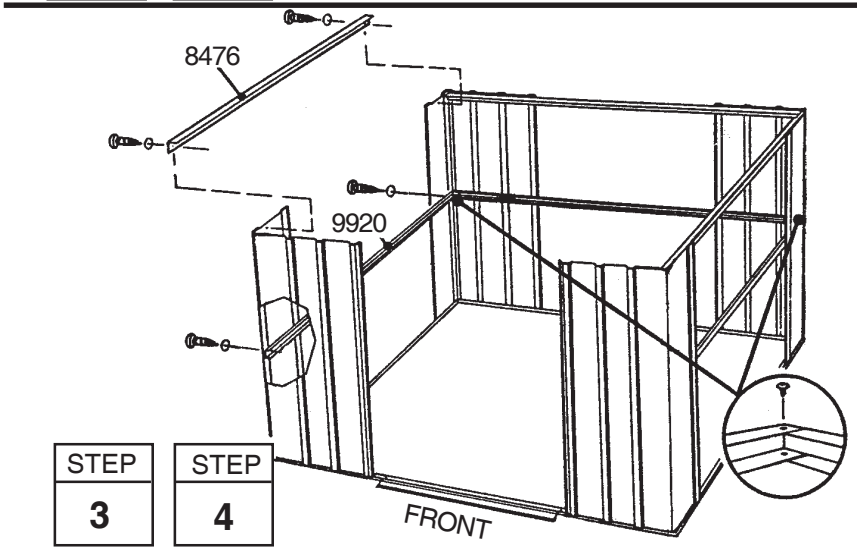
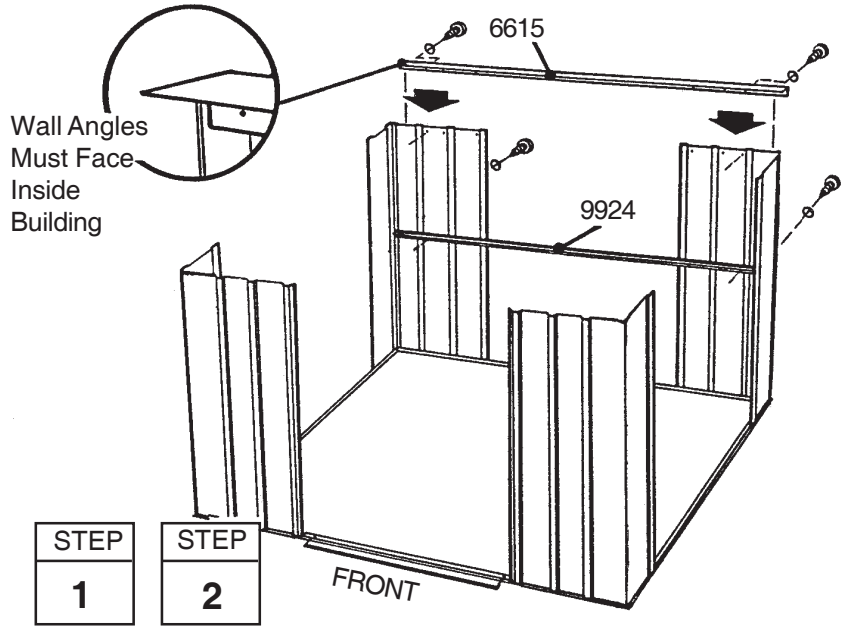
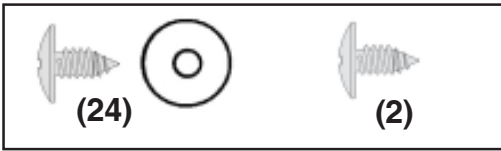
# ØÃ 7

B20hw

• íáíãõîãèìúâ ÷ àñòè •

## Êàðêàñ

- Door Track Assembly (1)
- Rear Wall Angle Assembly (1)
- 8476 Side Wall Angle (2)
- Rear Wall Channel Assembly (1)
- 9920 Side Wall Channel (2)



1

( . )

2

3

4

5

# Ø 8

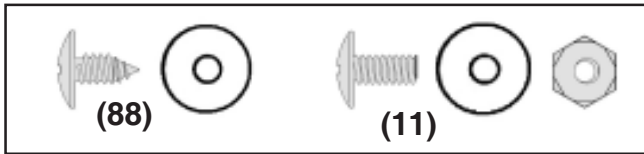
B21hw

• 8995 Wall Panel (4)

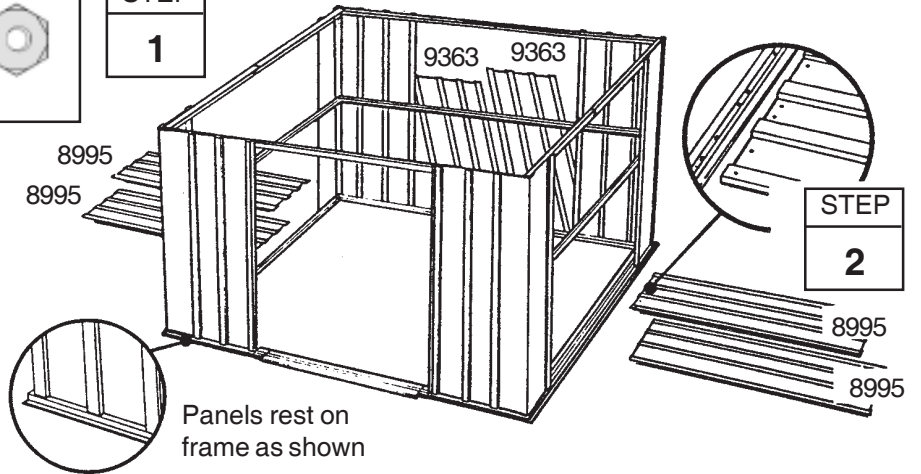
• 9363 Wall Panel (2)

• 8995 Wall Panel (4)

• 9363 Wall Panel (2)



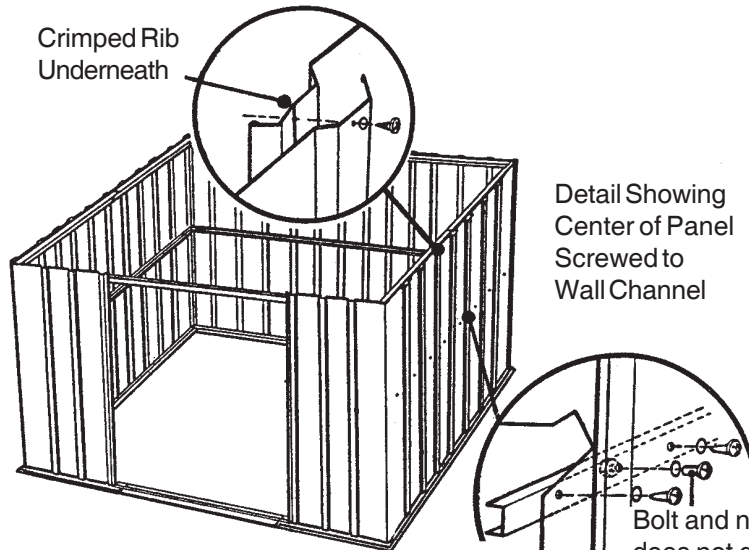
STEP  
1



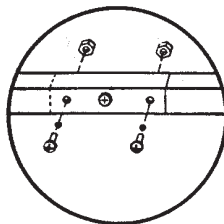
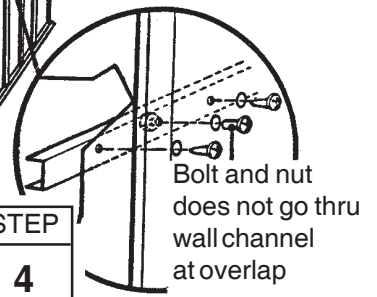
1  
2  
3  
4  
5,

Crimped Rib Underneath

STEP  
3

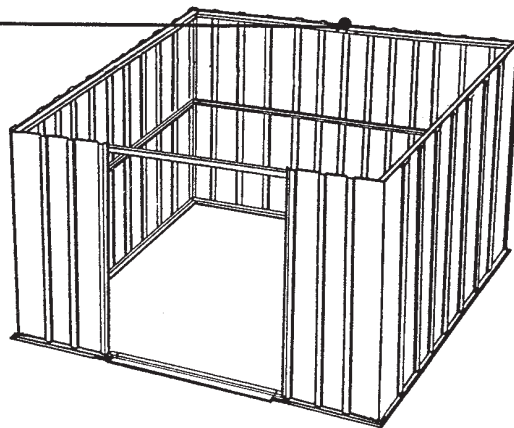


STEP  
4



Use bolts and nuts thru wall angle overlap at the top of panel at rear.

STEP  
5

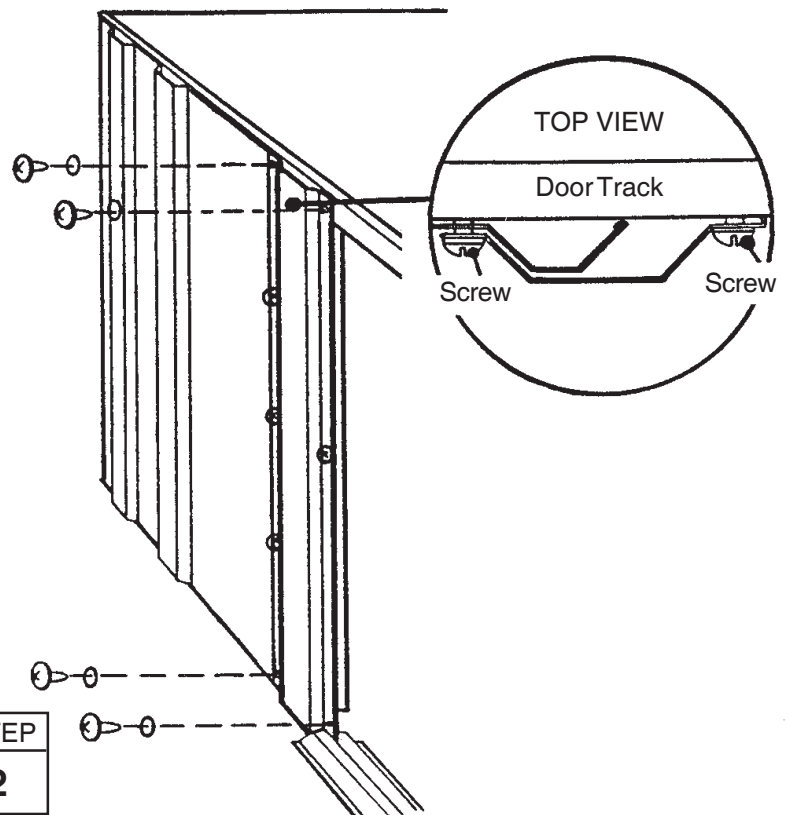
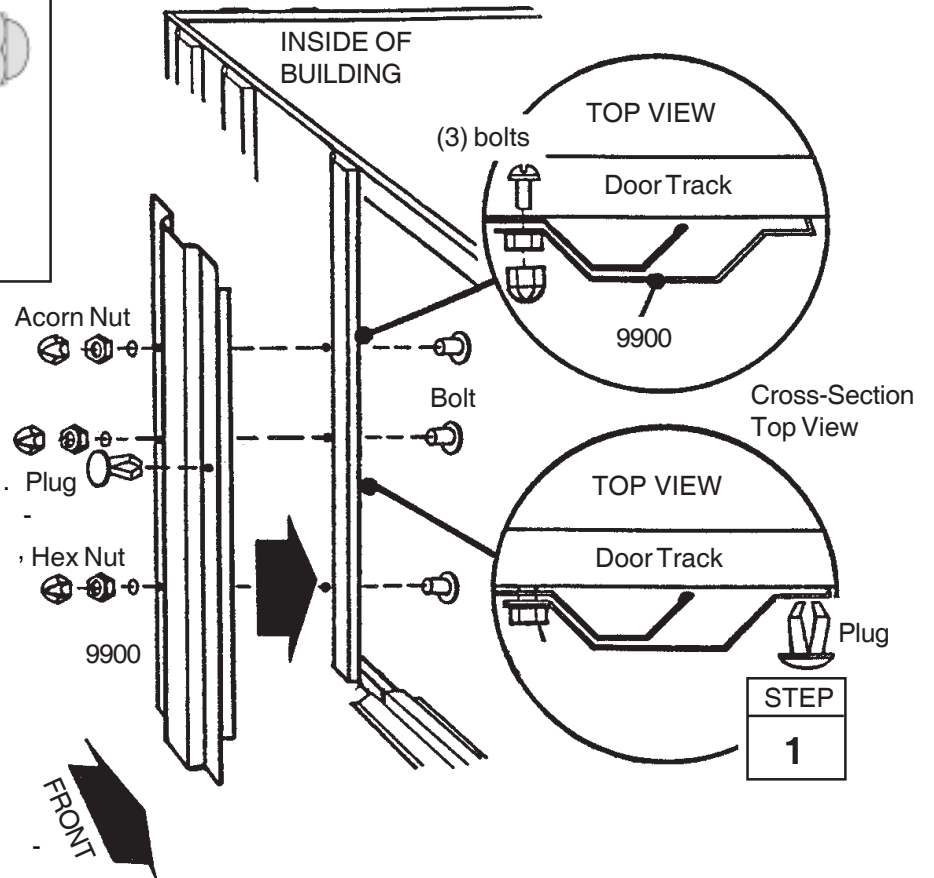
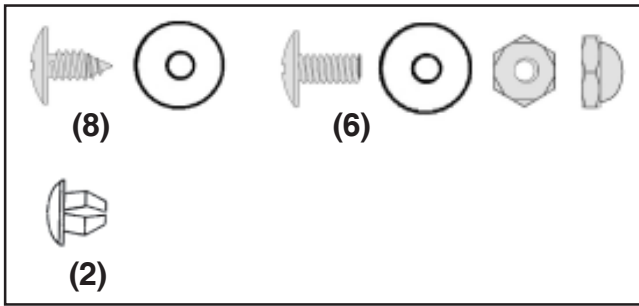


# Ø 9

B22hw

## Íáíáóíáèíúá ÷ àñòè Íãðáíè ÷ èòáèè äããðáé

● 9900 Door Jamb (2)



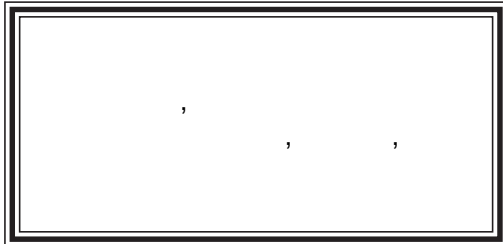
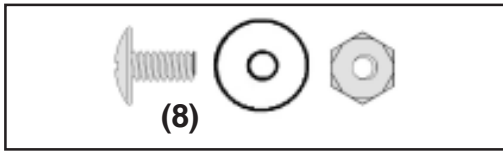
1 - 2

# Ø 10

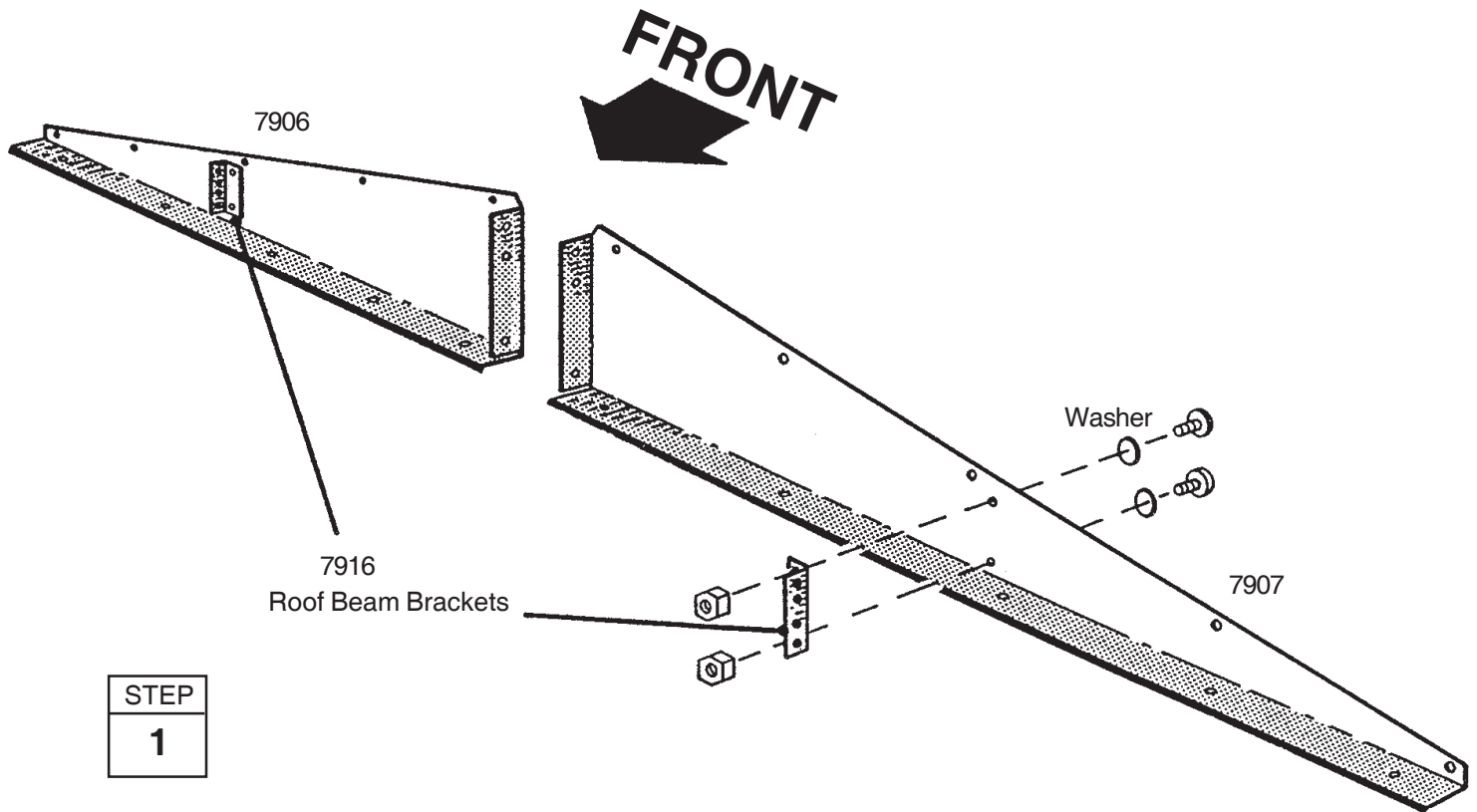
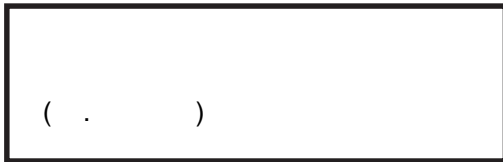
B23hw

● Íáíáóíäèíúå ÷ àñòè ●  
Ìííòàæ êðííøòáéííâ ñòðííèëë

- 7906 Right Gable (2)
- 7907 Left Gable (2)
- 7916 Roof Beam Bracket (4)



1. 4



STEP  
**1**

# ØÃ 11

B24hw

• Ìáíáõíäèìúá ÷ àñòè •

Ìííòàæ òðííòííâ

- Left Gable Assembly (2)
- Right Gable Assembly (2)
- 6658 Gable Brace (2)



(24)



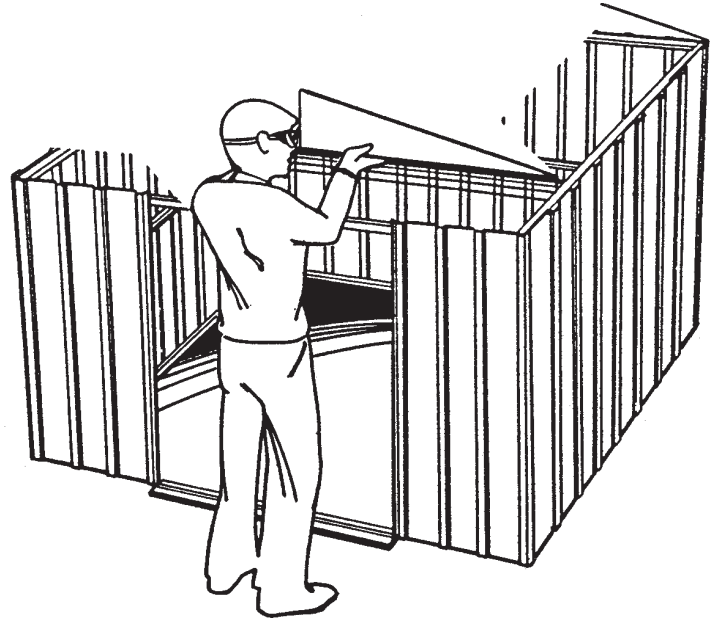
(7)

1

2

3

1 2



STEP  
1

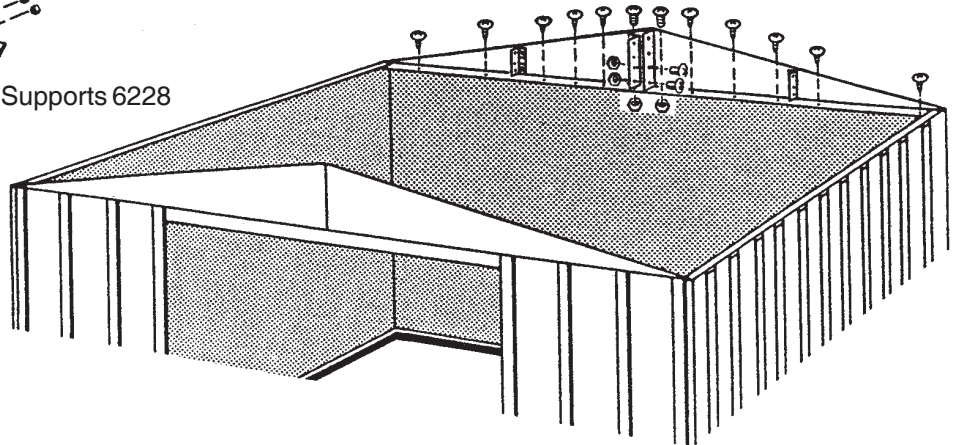
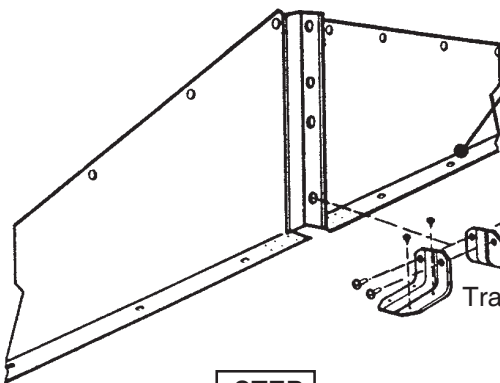
Gable

6658 Gable Brace

STEP  
2

Track Supports 6228

STEP  
3





# Ø 12

B25hw

● Íáíáóíáèíúá ÷ àñòè ●

## Ñòðíèèà

- Main Roof Beam (1)
- 8474 Roof Beam (2)



1

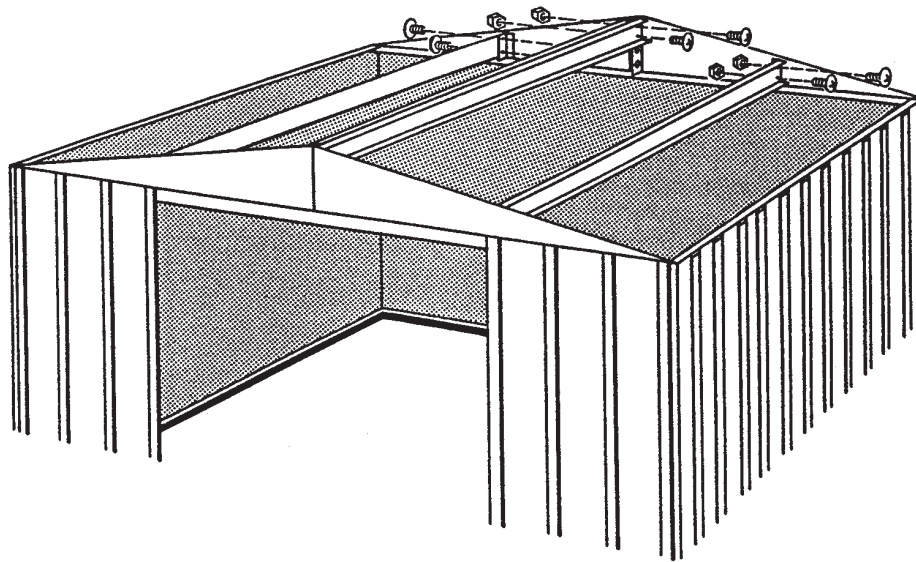
2

3

8474 Roof Beam

STEP  
3

STEP  
2



STEP  
1

Main Roof Beam Assembly

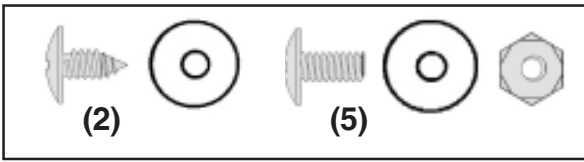
# Ø 13

B26hw

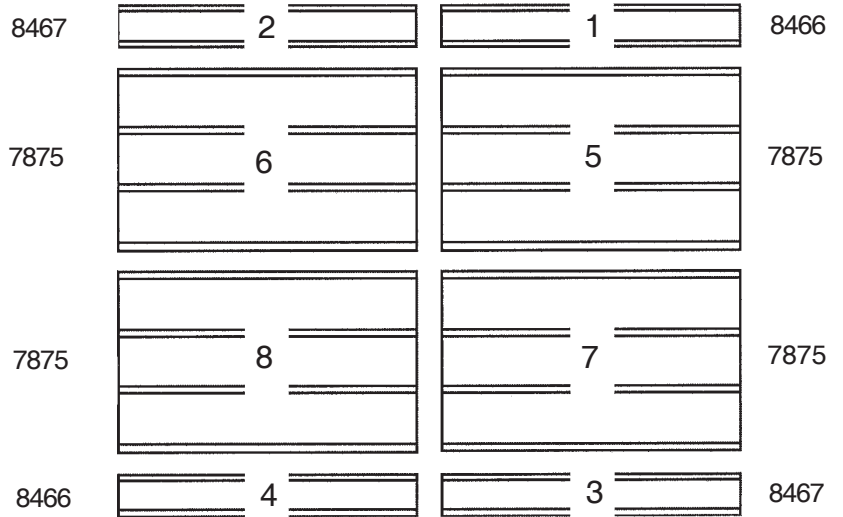
● íáíáóíáèìúá ÷ àñòè ●

● 8466 Right Roof Panel (1)

## İðàâÿ ïððäïÿÿ ïàíáèü êðûøè

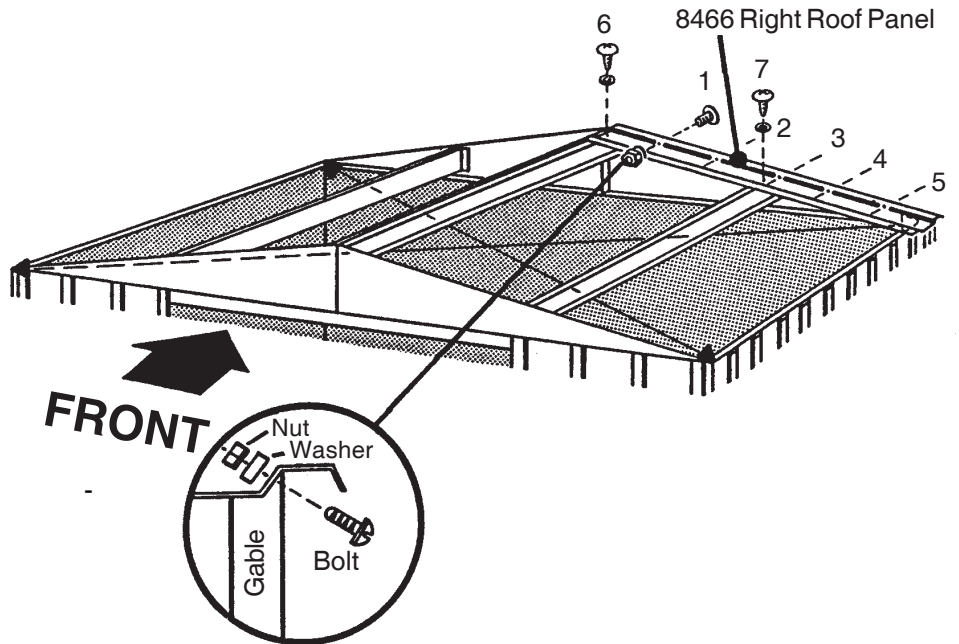
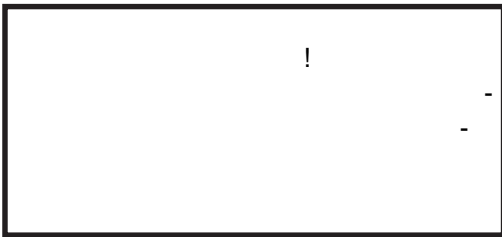


STEP
1



FRONT

STEP
2



- 1.
- 2
- 5
- 2

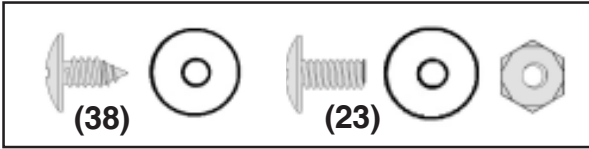
# Ø 14

B27hw

● íáíáíáèìúá ÷ àñòè ●

ìííòàæ êðúøè

- 8467 Left Roof Panel (2)
- 7875 Roof Panel (4)
- 8466 Right Roof Panel (1)



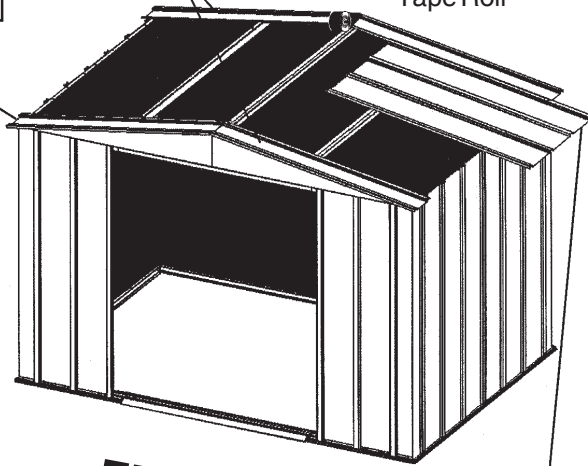
STEP  
1

8467 Left Roof Panel

Weather Stripping  
Tape Roll

STEP  
2

8466 Right  
Roof Panel



7875 Roof Panel

FRONT

1

2 5

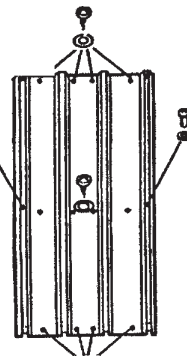
3 4

Screws To  
Roof Beam

Fasten At  
Overlap with  
Bolt

Fasten At  
Overlap with  
Bolt

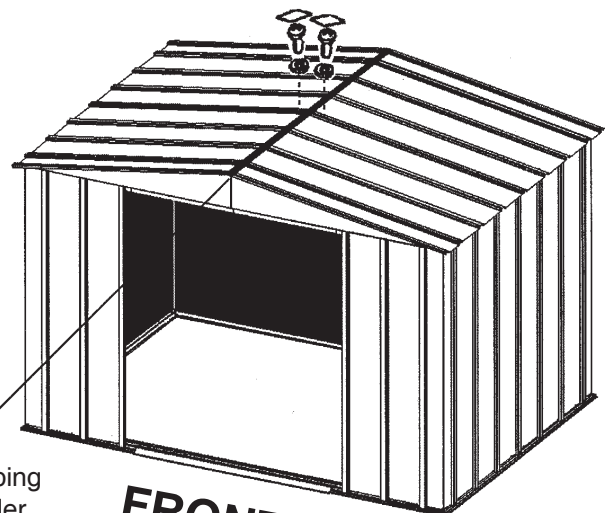
Screws To  
Roof Beam



Do not fasten  
at this time

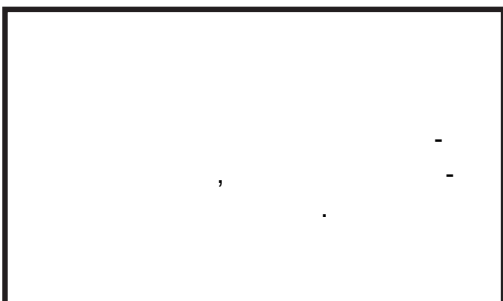
STEP  
3

Strips



Cut  
Weather Stripping  
and Fold Under

FRONT

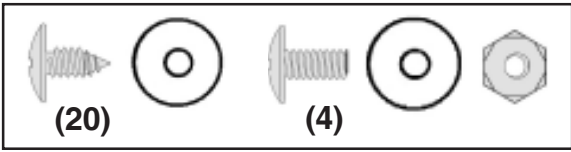


# Ø 15

B28hw

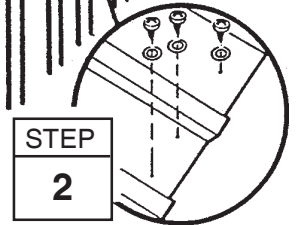
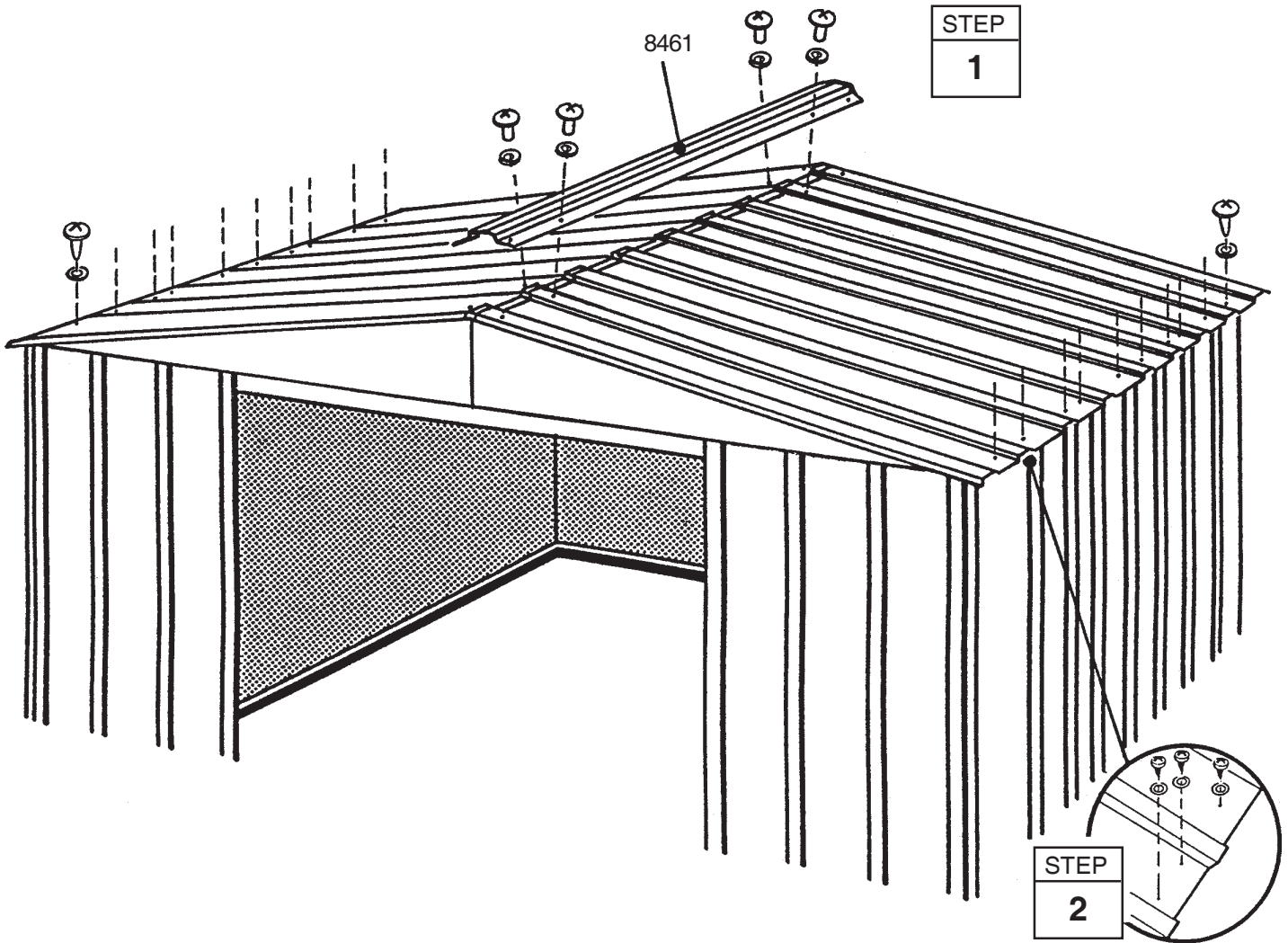
● Láfaðífaðiúá ÷ àñòè ●  
Íííòàæ êííúêíáíáí ýëáíáíòà

● 8461 Ridge Cap (1)



1

2

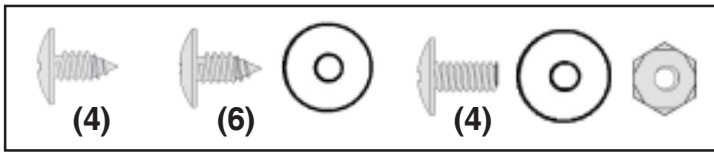


# ØÃ 16

B29hw

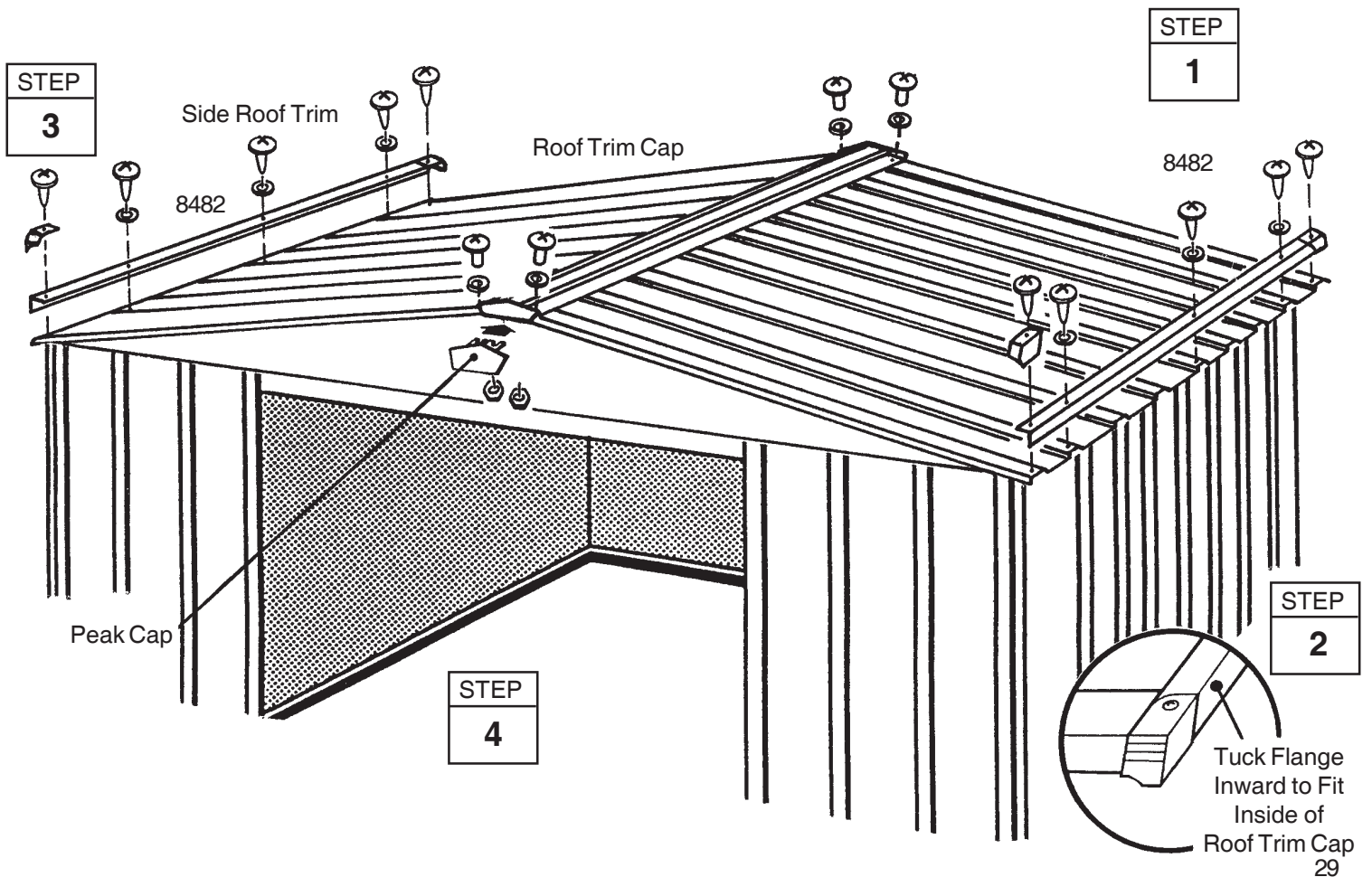
• Íáíáõíäèìúá ÷àñòè •  
Îòääëèà êðûøè

● 8482 Side Roof Trim (2)



- 1
- 2
- 3
- 4

( 3 ) .

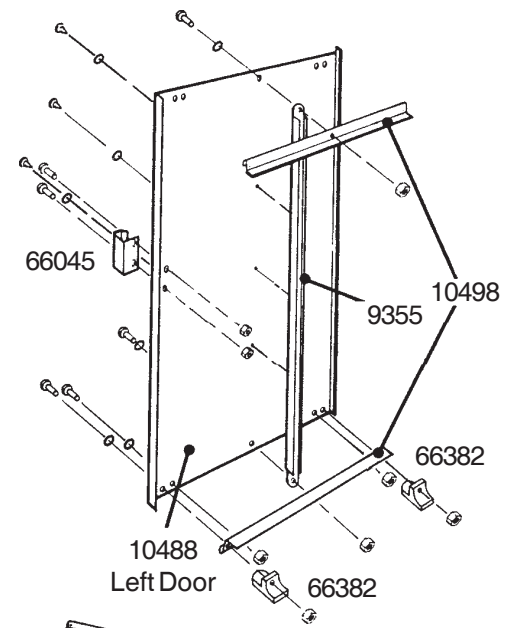
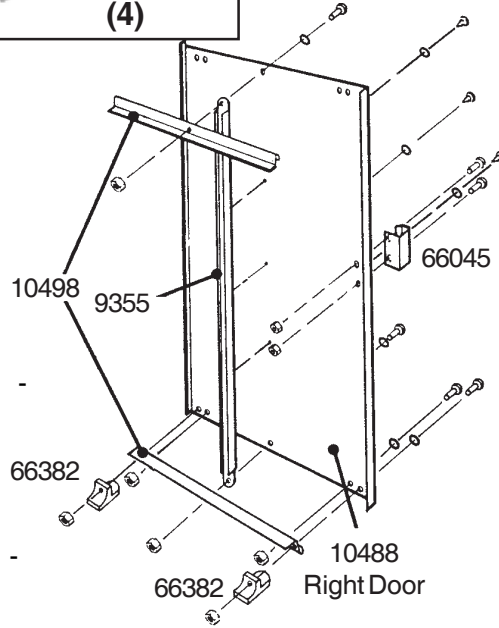
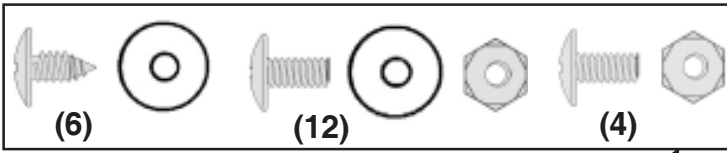


# Ø 17

B30hw

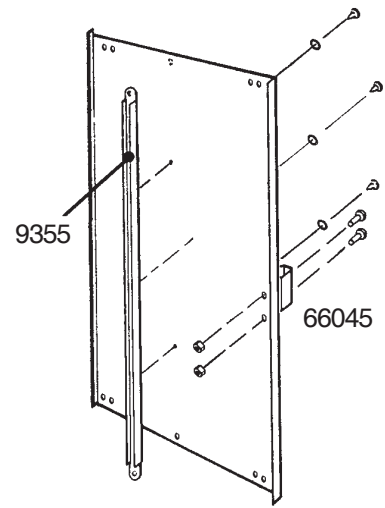
## Íáíáóíäèìúá ÷àñòè Ñáíðèà äâäðáé

- 10488 Right and Left Doors (2)
- 10498 Horizontal Door Brace (4)
- 9355 Vertical Door Brace (2)



1  
2  
3  
4  
5.

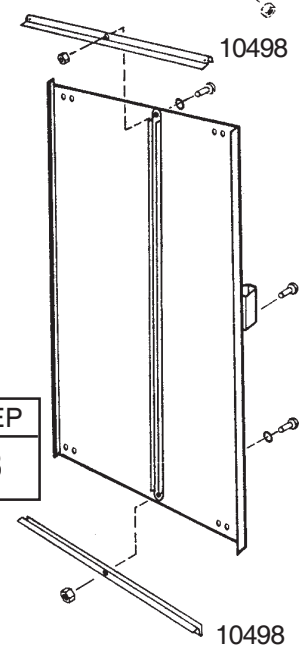
1-4



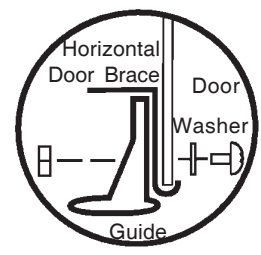
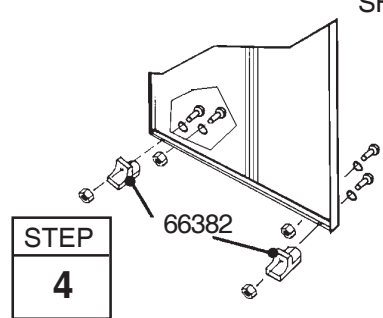
STEP 2

STEP 1

STEP 3



END VIEW SHOWING:



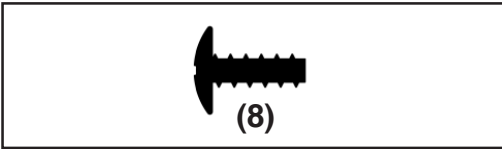
# Ø 18

P31hw

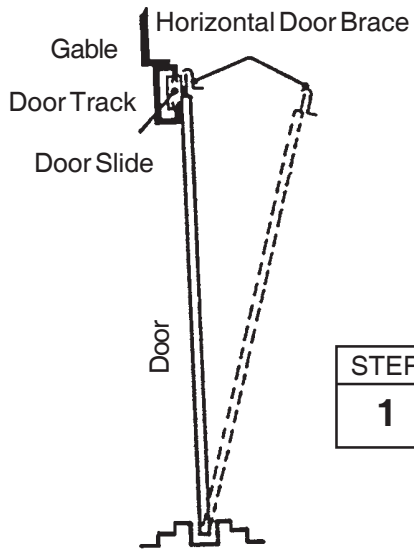
● Right Door Assembly (1)

● Left Door Assembly (1)

## Front Floor Frame Assembly



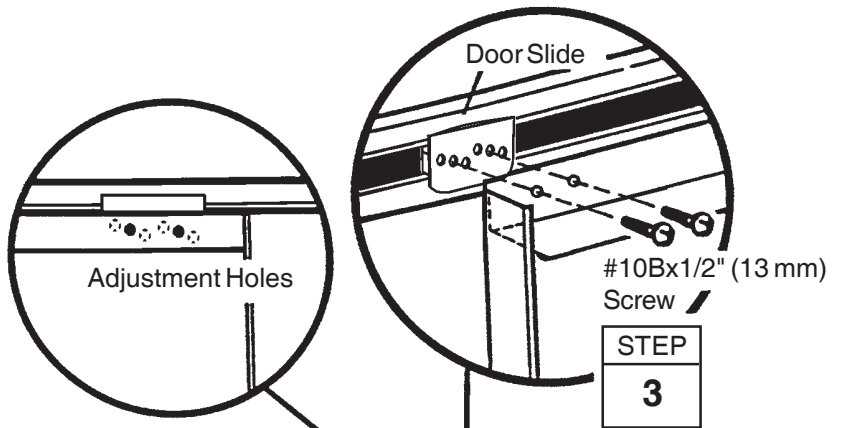
1  
2  
3  
13-



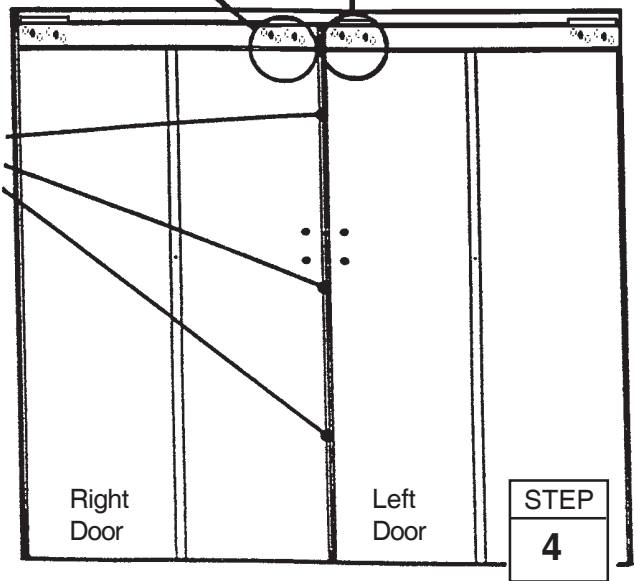
Front Floor Frame Assembly

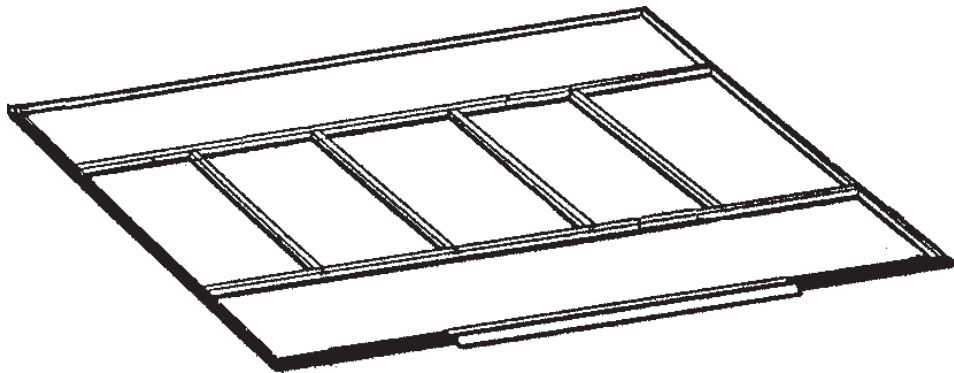


4.                    1-3



Adjustment Holes Allow Doors to Meet Evenly Along Their Length







1.

2.

3.

4.